

# Operation Manual

## Shodex SUGAR SH1011, SH1821

(Please read this operation manual carefully to achieve the best and consistent column performance for a long time.)

### Important Handling Instructions

#### Caution!

- Please consult the Safety Data Sheet (SDS) of reagents and solvents used with the column and understand their proper handling methods to prevent potential health hazards or death from occurring.
- Please wear appropriate personal protective equipment such as lab goggles and gloves when handling organic solvents and acid and alkaline reagents. Avoid any direct physical contact to prevent chemical injuries.

### Before Using the Column

- (1) Please visually inspect the column package and the column surface for any damage.
- (2) Please check the product name and serial number (Serial no. or S/N) written on the column package and adhesive label on the column body.
- (3) Please download the Certificate of Analysis (CoA) for the purchased product. The CoA can be downloaded from Shodex website (<https://www.shodex.com/download/>). You will be asked to enter the serial number.

### 1. Introduction

Thank you for purchasing the Shodex product. Shodex SUGAR SH1011 and SH1821 are high performance chromatography columns which are specifically designed for separation and analysis of sugars and organic acids. A strong acid cation exchange type packing gel, prepared from a rigid resin of styrene divinylbenzene copolymer provides a mixed separation mode. The analytes are separated by a combination of ion exclusion chromatography and size exclusion modes. It is capable of separating and analyzing sugars and organic acids simultaneously.

### 2. Column Components

Please refer to the Shodex website: <https://www.shodex.com/en/da/07.html>

### 3. Column Specifications

Product Code	Product Name	Column Size (mm)		Particle size (μm)	Theoretical Plate Number (Per Column)	Exclusion Limit*
		I.D.	Length			
F6378100	<b>SUGAR SH1011</b>	8.0	300	6	≥ 17,000	1,000
F6378101	<b>SUGAR SH1821</b>	8.0	300	6	≥ 17,000	10,000
F6700080	<b>SUGAR SH-G</b>	6.0	50	10	(Guard Column)	-

\* Reference value only / Measured with pullulan

Base Material : Spherical porous particles of styrene divinylbenzene copolymer modified with sulfo group (counter ion: H<sup>+</sup>)

Column Housing : SUS-316

Screw Type : Internally-threaded type No.10-32 UNF

Shipping Solvent : Water

#### 4. Usable Conditions

Product Name	Flow Rate (mL/min)		Maximum Pressure (MPa/column)	Temperature (°C)	
	Recommended	Maximum		Recommended*	Maximum
<b>SUGAR SH1011</b>	0.5 - 1.0	1.5	5.0	50 - 60	95
<b>SUGAR SH1821</b>					
<b>SUGAR SH-G</b>	-	-	-		

\*The modified sulfo group may act as a decomposition catalyst for some sugars including sucrose and raffinose. This effect is larger at the higher temperature (more decomposition). If analysis of those sugars cannot be avoided, it is recommend to set the column temperature under 40 °C.

Usable solvents are listed below.

- (1) The standard eluent is an acidic aqueous solution.
- (2) Usable acids include sulfuric acid and phosphoric acid. The standard concentration of sulfuric acid is 5 mM and its maximum usable concentration is 25 mM.
- (3) Organic solvents cannot be added.

#### Caution!

- After using a strong acidic eluent such as sulfuric acid solution, wash the HPLC system and the column thoroughly. If left, the metal parts of the system and/or the column may react with the acid and generate hydrogen gas.

#### Attention!

- Use the column within above stated flow rate, pressure, and temperature ranges. Using the column outside the given range may damage the column and lower its performance.
- Column pressure is influenced by eluent composition, flow rate, and column temperature. When changing the eluent compositions, adjust the flow rate and column temperature so that the column pressure remains below the usable maximum pressure.
- Do not use hydrochloric acid as it corrodes stainless steel.

#### 5. Eluent Preparation

- (1) Degas the eluent fully to prevent the formation of air bubbles.
- (2) Presence of small debris or insoluble substances may result in deterioration of columns and/or they may appear as noise on chromatograms. Filter the eluent with a 0.45- $\mu$ m disposable filter to prevent the problems from occurring.

#### Attention!

- Whenever water is required, use ultra-pure water freshly generated by a water purification system or water from a newly opened HPLC grade distilled water bottle. Use of HPLC grade organic solvent of guaranteed quality, which can be used without problems in HPLC is recommended. If organic solvent with different grades are used together, make sure that their qualities are all suitable for the analysis prior to the use. Solvents left in opened bottles for a long time should not be used. The content may have been changed, absorbed moisture, or has been contaminated.
- Always use freshly prepared solvents. Solvents stored for a long time may have changed their compositions and may influence elution patterns and/or damage the column.

#### Note

- Use of an on-line degasser is recommended.

#### 6. Sample Preparation

- (1) If possible, use the eluent for analysis to dissolve or dilute samples. If this is difficult, use a solvent which has a composition that is as close as possible to the eluent composition and which fully dissolves or dilutes the sample. For gradient elution, samples are recommended to be dissolved or diluted using the eluent used at the beginning of the gradient method.
- (2) Filter diluted sample solutions using disposable 0.45- $\mu$ m filters to prevent the column from clogging or deteriorating.
- (3) Suggested injection volume is less than 20  $\mu$ L per column.
- (4) When analyzing a basic sample, make sure to neutralize the sample prior to the injection.

- (5) When a sample contains cations (the pretreated sample after neutralization), remove them by using a cation exchange resin.
- (6) When a sample contains protein or lipid, make sure to remove them prior to the injection. Proteins may be removed by ultrafiltration or by adding acid.
- (7) When a sample contains a large amount of organic acids, use an OH-form anion exchange resin to remove them.
- (8) When a sample contains hydrophobic substances or surfactants, use a reversed-phase solid phase extraction to remove them.

**Attention!**

- When a sample is dissolved in a solvent other than the eluent and if the sample matrix contains components which do not dissolve in the eluent fully, precipitates may form and clog the column.
- Full column performance may not be achieved if a sample concentration is higher or sample injection volume is larger than it should be. It may lead to abnormal peak shapes, poor separations, and/or low reproducibility. In such cases, please adjust the sample concentration and/or the injection volume.

**Note**

- Use of a guard column is recommended to protect the analytical column.

**7. Column Usage Procedure****7.1 HPLC System Preparation**

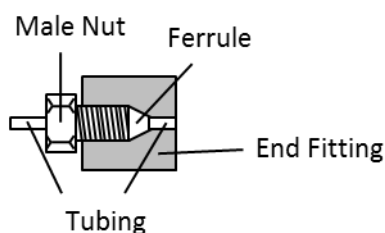
Wash the entire HPLC system prior to column installation, including all flow-lines and sample loop by switching the valves, and then replace the washing solution with the eluent to be used. If desired new eluent has low miscibility/solubility to the eluent of previous analysis, first use the eluent that is miscible/soluble to both eluents, and then replace it with the desired eluent.

**Attention!**

- If the eluent left in the HPLC system is not compatible with the column to be used, it may damage the column.
- A drastic change in the eluent compositions may remove substances adsorbed on the HPLC system and they may enter and deteriorate the column.

**7.2 Column Installation**

- (1) Connect the column to HPLC system by following the “flow direction arrow” (→) indicated on the column adhesive label. If a guard column is used, position the guard column in front (before the inlet) of the analytical column.
- (2) Make sure to insert the tubing all the way to the end fitting and secure it with the male nut. It is important that there is no extra space between the tubing and the column side of the end fitting. Presence of an extra space will let the sample to spread out and may result in wide peaks.



- (3) Set the initial flow rate at 0.2 to 0.3 mL/min and start the system. If the column is to be heated during the analysis, keep the low flow rate until the column temperature reaches to the set temperature, and then gradually increase the flow rate to the desired.
- (4) At the end of analysis, reduce the flow rate to 0.2 to 0.3 mL/min and turn the column oven off. Make sure that the column oven temperature is at room temperature before turning off the pump.

**Caution!**

- Verify that there is no solvent leak. The solvent leak may cause electronic leakage, rust, and/or chemical injury.

**Attention!**

- Make sure not to let air bubbles enter the column while installing the column. The air bubbles may damage the column.
- When restarting the system after column installation or after holding the eluent flow, start the system at 0.2 to 0.3 mL/min flow rate. A rapid increase in pressure can damage the column.
- If the pump was stopped while the eluent inside the column is still hot, the eluent volume decreases and creates an empty space when the eluent temperature decreases. This may create an empty space in the column and may deteriorate the column.

**Note**

- It is recommended to set the pump limiter to avoid exceeding the maximum pressure.

**7.3 Solvent Exchange**

To replace the solvent, set the column temperature at 50 °C and start the system at 0.2 to 0.3 mL/min flow rate. Recommended solvent volume to introduce at each step is 3 to 5 times of the column volume.

**Attention!**

- Frequent eluent replacement may damage the column, and thus not recommended.

**7.4 Column Cleaning (Regeneration)**

Problems in peak shapes and elution time changes or elevated column pressure are often caused by the deposition of insoluble or adsorbing components from the sample/flow-line inside the column. These problems may be resolved by cleaning (regenerating) the column.

If a guard column is used with an analytical column(s), first remove the guard column and check the performance of the analytical column alone. If the problem is solved, most likely the cause was from the guard column. In this case, clean (regenerate) the guard column.

If the problem remains even after removing the guard column, clean (regenerate) both guard and analytical columns. Make sure to clean (regenerate) the guard and the analytical columns separately. In case multiple number of analytical columns are used together, wash (regenerate) them separately. During the column cleaning (regeneration), disconnect the detector and collect the washing solution directly from the column outlet into a waste container (i.e., do not let the solution go through the detector).

If the column performance does not improve (recover) after performing the column cleaning (regeneration), please replace the column with a new one.

## &lt;Cleaning method&gt;

Insoluble components that block the column inlet may be removed by reversing the flow direction, i.e., introducing the eluent from the column outlet, with flow rate at less than half of the recommended flow rate.

## &lt;Regeneration Method&gt;

Cations present in the sample may attach to the packing material. This can change the separation patterns and peak shapes. Following regeneration procedure may resume the column performance.

Set the column temperature at 50 °C and the flow rate at 0.5 mL/min. Introduce 50 mL of 25-mM aqueous sulfuric acid solution.

**Attention!**

- Keeping the regeneration solution in the column for a long time will lead to column deterioration. Please replace the regeneration solution with the eluent immediately after cleaning.

**8. Column Storage**

Remove the column from HPLC system after replacing the in-column solvent with the initial shipping solvent. Securely tighten the end caps and store the column at a location with stable temperature (a cool and dark space is recommended). Refer to section 7.3 Solvent Exchange for how to replace the eluent.

**Attention!**

- Never allow inside the column to dry. It can damage the column.

## 9. Column Inspection

Please refer to the inspection method described in the CoA. At Shodex, “half width method” is adopted for the calculation of plate count and “asymmetry factor (Fas)” is adopted for the calculation of peak symmetry. Please refer to the Shodex website for the detail: <https://www.shodex.com/en/da/07.html>

**Attention!**

· Plate count and Fas values change significantly depend on samples and/or analysis conditions being used. To check the initial column condition, please make sure to use the same sample and the analysis condition mentioned in the CoA.

## 10. Additional Warnings

- (1) Do not remove end fittings.
- (2) Do not make a strong impact on the column. Do not drop or hit the column on a hard surface.
- (3) Please follow a proper waste disposal method specified by your local regulations.

Please refer to the Shodex website (<https://www.shodex.com/>) for product details and their applications. For additional assistance, contact the distributor from whom you purchased the column or contact your regional Shodex support office ([https://www.shodex.com/en/support\\_office/list](https://www.shodex.com/en/support_office/list)).